

Work Order ID 116180

Monday, April 07, 2014 1:20:06 PM

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Item ID: PB67-43001-255

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Inner Tube

Start Date: 4/7/2014 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 4/11/2014 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: MF Date: 4-4-14 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
B67-43001	C								

100

0.00

100

Small Fab

0.00

Small Fab

Memo

Small Fab

1- cut to length as per dwg

2- deburr

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

Quality Control

0.00

120

0.00

120

CONVENTIONAL MILLING MACHINE

Mill Conv

Memo

Conventional Milling Machine

1- drill hole as per dwg

2- deburr

0.00

4 9 14-04-07

DAS 27 9-89 14/4/7

4

4 DAS 39 9-89 08-04-14

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Item ID: PB67-43001-255

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Inner Tube

Stop

NS2

Start Date: 4/7/2014 Start Qty: 4.00

4

Cust Item ID:

Required Date: 4/11/2014 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

DAS
19
9-89

130

QC5- Inspect part completeness to step on W/O

0.00

130

QC

Memo

0.00

Quality Control

4 0 14-04-08

140

Identify as per dwg & Stock Location: Mezz 2

0.00

140

Packaging

Memo

0.00

Packaging

4 0 14-04-08

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

MLJ 14-04-08
14-4-08

Picklist Print

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Work Order ID: 116180

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Parent Item: PB67-43001-255

PB67-43001-255

Parent Item Name: Inner Tube

Start Date: 4/7/2014

Required Date: 4/11/2014

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6T1.250W.125

Purchased

No

100

f

107.7500

5.1333

22

M6061T6T1 250W 125

ALUM. RD TUBING 1.250 x.125W

14-04-07

Location

Loc Qty

Loc Code

MAT016

107.75

114467

3.45

123843

22.3

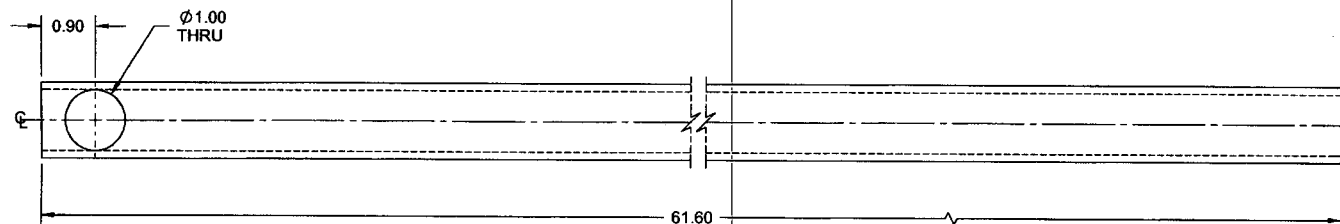
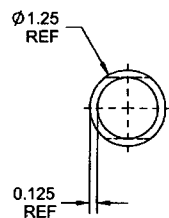
125519

28

m128666

54

24



B67-43001-255 INNER TUBE

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING
PER WW-T-700/6 OR AMS4080 OR AMS 4082 OR
AMS-QQ-A-200/8 OR AMS-QQ-A-225/8
REF. DART SPEC. M6061T6T1.250W.125
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.63 lbs

RELEASED
2009-09-24
WJD

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 24 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.02.27
REV.	DESCRIPTION		BY	DATE
DESIGN	R/W	DART AEROSPACE LTD		
DRAWN		HAWKESBURY, ONTARIO, CANADA		
CHECKED	JJS	DRAWING NO.	REV. C	
MFG. APPR.		B67-43001-255	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.	N/A	INNER TUBE	NTS	
DATE	09.02.27		COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

